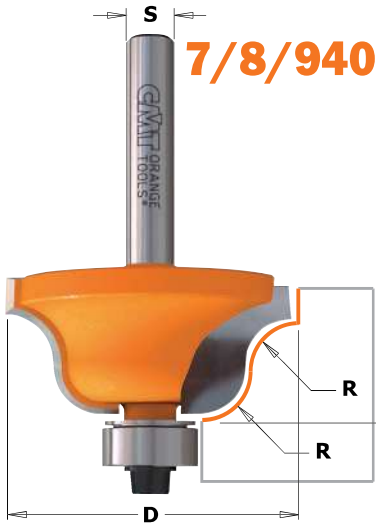


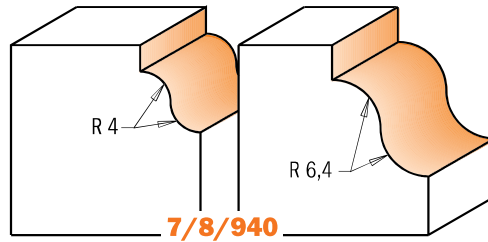
# Roman Ogee Bits



**7/8/940**

The roman ogee may be the most popular edge treatment in woodworking, and it is certainly one of the most beautiful and varied in classic design.

**SHOP TIPS:** given the complexity of this kind of machining, for best results, multiple passes are recommended.



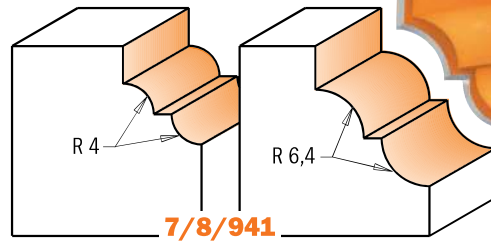
**7/8/940**

Drawing is 1:1 scale

An extra horizontal cutting edge provides refined style and elegance to these traditional profiles **7/8/940**.

**SHOP TIPS:** for best results, multiple passes are recommended.

**7/8/941**



**7/8/941**



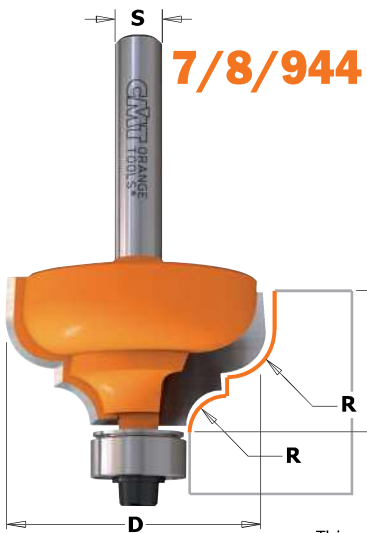
R mm	D mm	I mm		ORDER NO. S=Ø6mm	ORDER NO. S=Ø6,35mm	ORDER NO. S=Ø8mm	ORDER NO. S=Ø12mm	ORDER NO. S=Ø12,7mm
4	28,7	11,5	10	740.270.11	840.270.11	940.270.11	940.770.11	840.770.11
6,4	38,1	17,3	10	740.350.11	840.350.11	940.350.11	940.850.11	840.850.11
4	33,4	13	10	741.285.11	841.285.11	941.285.11	941.785.11	841.785.11
6,4	42,8	18,5	10	741.380.11	841.380.11	941.380.11	941.880.11	841.880.11

Spare parts

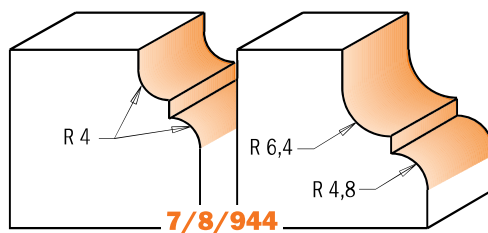
990.423.00	791.003.00	990.058.00	991.057.00
990.423.00	791.003.00	990.058.00	991.057.00
990.423.00	791.003.00	990.058.00	991.057.00
990.423.00	791.003.00	990.058.00	991.057.00

**SHOP TIPS:** after resharpening, replace bearing 791.003.11 (Ø12,7mm) with undersized bearing **791.063.00** (Ø12,5mm)

# Classical Ogee Bits



**7/8/944**



**7/8/944**

Drawing is 1:1 scale

This profile includes a horizontal bead along the bottom of the profile adding a decorative detail to the traditional ogee design.

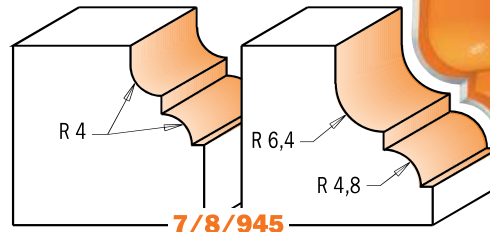
**SHOP TIPS:** for best results, multiple passes are recommended.



CMT's classical ogee bits feature an inverted ogee profile, with the concave edge adjacent to the upper surface of the workpiece. A vertical bead was added to separate the curves and creates an attractive detail.

**SHOP TIPS:** this type of machining can be very challenging, for best results, multiple passes are recommended.

**7/8/945**



**7/8/945**



R mm	D mm	I mm		ORDER NO. S=Ø6mm	ORDER NO. S=Ø6,35mm	ORDER NO. S=Ø8mm	ORDER NO. S=Ø12mm	ORDER NO. S=Ø12,7mm
4	28,7	13	10	744.287.11	844.287.11	944.287.11	944.787.11	844.787.11
6,4-4,8	35	18,5	10	744.350.11	844.350.11	944.350.11	944.850.11	844.850.11
4	28,7	13	10	745.287.11	845.287.11	945.287.11	945.787.11	845.787.11
6,4-4,8	35	18,5	10	745.350.11	845.350.11	945.350.11	945.850.11	845.850.11

Spare parts

990.423.00	791.003.00	990.058.00	991.057.00
990.423.00	791.003.00	990.058.00	991.057.00
990.422.00	791.002.00	990.058.00	991.057.00
990.422.00	791.002.00	990.058.00	991.057.00

**SHOP TIPS:** after resharpening, replace bearing as follow:  
791.002.00 (Ø9,5mm) with undersized bearing **791.062.00** (Ø9,3mm)  
791.003.00 (Ø12,7mm) with undersized bearing **791.063.00** (Ø12,5mm)